

SKID STEER LOADER

TIER 4 FINAL CERTIFIED



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ENGINE	
Model	FPT F5H FL463 A*F001
Emissions Certification	Tier 4 Final
Type Di	esel 4-stroke, Turbo, D.I.
Cylinders	4
Bore/Stroke	3.9 x 4.3 in (99 x 110 mm)
Displacement	207 in ³ (3.4 L)
Fuel injection	Direct, high pressure common rail – HPCR
Fuel	#2 Diesel
Fuel filter: Pre-filter Main filter	Beta (30) = 200/spin-on Beta (4) = 20/spin-on
	oocharged w/ waste gate and external cooled EGR
Exhaust aftertreatment	Diesel Oxidation Catalyst – DOC
Cooling	Liquid
Engine speeds High idle – no load Rated – full load Low idle	RPM 2500 +/- 25 2500 1150 +/- 25
Horsepower @ 2500 RP Gross Net	M – SAE J1349: 74 hp (55 kW) 68 hp (51 kW)
Peak torque @ 1400 RP	M 232 lb·ft (314 N·m)
Dodictor	

Radiator:

Core type All aluminum Core size area 2.77 ft² (0.257 m²) Rows of tubes x columns 43 x 3 16 +/- 2 psi Cap pressure (1.10 +/- 0.14 bar)

Fan:

20.4 in (518 mm) Diameter 0.96:1 standard, 1.1:1 high-flow Ratio

Water pump:

Centrifugal Style Flow 29 gpm (110 L/min)

Engine lubrication pump Rotor pump w/ deep sump pan, plate cooler and pressurized under-piston nozzles

Pump operating angle ratings:

Side to side 45° Bucket up 35° **Bucket Down** 45°

LIFT GEOMETRY

Radial Lift

DRIVETRAIN

Drive pump controls Direct mechanical Pump to engine ratio 2.81 in³ (46 cm³) Displacement Flow @ rated engine RPM: @ 97% efficiency 29.4 gpm (111 L/min) Charge pressure 360 psi (24.5 bar) System relief pressure 5,220 psi (360 bar) Drive pump controls Electro-hydraulic Pump to engine ratio 2.75 in³ (45 cm³) Displacement Flow @ rated engine RPM: @ 97% efficiency 28.8 gpm (109 L/min) 362 psi (24.5 bar) Charge pressure System relief pressure 5,220 psi (360 bar)

Drive motors:

Max. displacement 28.7 in³ (470 cm³)

Displacement - optional:

High speed 17.2 in³ (282 cm³) Motor RPM @ high idle and 97% efficiency: Standard 1-speed

Optional 2-speed Motor torque @ max. displacement and relief pressure, calculated @ 5,220 psi (360 bar):

1,987 lb·ft (2 694 N·m)

Travel speed:

7.1 mph (11.4 kph) Low range High range - optional 10.5 mph (16.9 kph)

Final drive Single-reduction chain drive

Drive chain:

ASA #100 Size Tensile strength 30,000 lb (133.4 kN)

Torque @ max. displacement and

5,957 lb·ft (8 077 N·m) relief pressure Diameter 2.44 in (61.9 mm) 15.7 in (399.0 mm) Length

Parking brake:

Engagement

Type Spring-applied, hydraulic release multiple disc.

Depress on/off brake button on handle or instrument panel,

raise seat bar, get off seat or stop engine.

ELECTRICAL

Alternator	120 amp
Starter	4.29 hp (3.2 kW)
Battery	12-volt low-maintenance
1 000 cold-6	cranking amps @ 0° F (-18° C°)

OPERATOR ENVIRONMENT

ROPS/FOPS Level 1 canopy w/ side screens; Keyed start ignition; Tilt ROPS/FOPS; Rear window w/ emergency escape; Suspension Seat, vinyl w/ 2 in (51 mm) retractable 3 point lap seat belt; Hand and foot throttle; Alarm package -

back-up and horn; Rearview mirror; Headliner; Dome Light; Top window; Cup holder; 12V Power plug socket; Foot rest; Seat pocket; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional auxiliary hydraulic control - on joystick; Advanced Instrument Cluster w/ digital hour meter, tachometer, fuel level LCD bar graph w/ alarm, diagnostic features and security lockout.

Warning lights with alarms:

Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature: Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.

Warning alarms:

Battery voltage - plus display; Oil service.

Indicator light:

Engine preheat; Parking brake;

Seat bar reminder.

OPERATING WEIGHT

Unit equipped w/ open cab; 165 lb operator; 72 in Dirt & Foundry bucket; full of fuel; 12 x 16.5 tires: 6,970 lb (3 160 kg) Shipping weight 6,670 lb (3 025 kg) Add-on weights: Side cab glass 47 lb (21.3 kg) Polycarbonate cab door 74 lb (33.6 kg) Glass cab door w/ wiper 134 lb (60.8 kg) Suspension seat 22 lb (10.0 kg) Additional counterweight 140 lb (63.8 kg)

HYDRAULICS

Implement pump type	Gear
Displacement:	
Standard aux.	2.23 in ³ (36.6 cm ³)
High-flow aux.	0.84 in ³ (13.8 cm ³)
Standard flow @ rated	engine RPM:
@ 100% efficiency	24.2 gpm (91.5 L/min)
Optional high-flow @ r	ated engine RPM:
@ 100% efficiency	33.2 gpm (125.7 L/min)
Loader control valve:	
Type 3 spool/o	pen center/series - series
Relief pressure	3,050 psi (210 bar)
Port relief pressures:	
Loader raise	3,263 psi (225 bar)
Bucket curl	3,770 psi (260 bar)
Bucket dump	1,160 psi (80 bar)
Hydraulic lines:	
Tubing	37° JIC Flare
Loop hoses	SAE 100 R19
Hydraulic oil cooler:	
Number of fins	10 per inch (3.94 per cm)

Number of tube rows x columns 9 x 1 Area 137.5 in² (890 cm²)

Hydraulic filter Beta (4) = 75/spin-on

HYDRAULICS CONT.	
Lift cylinders:	
Bore diameter	2.50 in (63.5 mm)
Rod diameter	1.75 in (44.5 mm)
Stroke	31.69 in (804.9 mm)
Closed length	45.59 in (1 158.0 mm)
Bucket cylinders:	
Bore diameter	2.75 in (69.9 mm)
Rod diameter	1.38 in (34.9 mm)
Stroke	16.14 in (410.0 mm)
Closed length	24.02 in (610.0 mm)

SERVICE CAPACITIES	
Fuel tank	19.5 gal (73.8 L)
Engine oil w/ filter	10.0 qt (9.4 L)
Hydraulic system:	
Reservoir	7.0 gal (26.5 L)
Total	8.5 gal (32.2 L)
Chain tanks - per side	6.9 gal (26.0 L)

PERI	FORM/	INCE	SPEC
Rateo	d onera	tina c	anacit

Rated operating capacity – ROC*:
50% of tipping load 2,100 lb (955 kg)
w/ additional counterweight 2,200 lb (998 kg)

Tipping load* 4,200 lb (1 905 kg)

Breakout forces @ 3,150 psi (217 bar)*:

Bucket cylinders 7,270 lb (32.3 kN)
Lift cylinders – tip limit 4,570 lb (20.3 kN)

Cycle times:

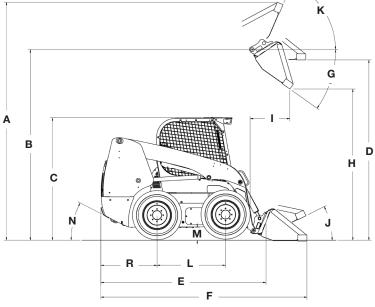
 Raise
 3.6 sec

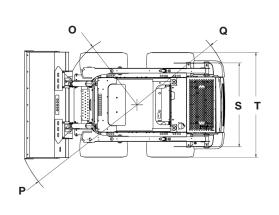
 Lower
 1.8 sec

 Dump
 2.2 sec

 Roll back
 1.7 sec

NOTE: *Measured using 72 in (1.83 m) foundry/ excavating bucket.





Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS		
A. Overall operating height with foundry/excava with low profile buck with low profile exter	ing bucket et	154.3 in (3.92 m) 158.3 in (4.05 m) 163.2 in (4.15 m)
Height to:		
B. Bucket hinge pin		123.0 in (3.12 m)
C. Top of ROPS	fully verice al	78.7 in (2.00 m)
D. Bottom of level bucket,	tully raised	116.1 in (2.95 m)
Overall length: E. without attachment with	opunlor	105.1 in (2.67 m)
F. with foundry/excavating	·	103.7 iii (2.07 iii) 129.6 in (3.29 m)
with low profile bucket	y buoket on ground	133.7 in (3.40 m)
with low profile extende	d bucket	138.8 in (3.53 m)
G. Maximum dump angle		39.6°
H. Dump height: with foundry/excavar with low profile buck		98.2 in (2.50 m) @ 39.6° 95.6 in (2.43 m) @ 39.6°
I. Dump reach at maximu	m height with low profile bucket	23.4 in (0.60 m) @ 39.6°
Maximum attachment rollba	ck:	
J. Bucket on ground		31.0°
K. Bucket at full height		98.6°
L. Wheelbase		44.4 in (1.13 m)
M. Ground clearance - bot	tom of belly pan	8.0 in (0.20 m)
N. Angle of departure		25.0°
with 72 in (1.83 m) low	dry/excavating bucket in carry position profile bucket on ground and bucket on ground and bucket on ground the profile on ground	50.7 in (1.29 m) 79.9 in (2.03 m) 83.1 in (2.11 m) 87.7 in (2.23 m)
Q. Clearance circle rear		62.9 in (1.60 m)
R. Rear axle to bumper		36.4 in (0.92 m)
S. Tread over gauge with s	spec lines	56.9 in (1.45 m)
T. Over the tire width spec	tires	70.0 in (1.78 m)

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Туре	Width	Weight	Heaped Capacity
Dirt & Foundry	66 in (1.68 m)	385 lb (175 kg)	14.8 ft³ (0.42 m³)
	72 in (1.83 m)	420 lb (190 kg)	16.2 ft ³ (0.46 m ³)
	78 in (1.98 m)	440 lb (200 kg)	17.7 ft ³ (0.50 m ³)
Low Profile	66 in (1.68 m)	440 lb (200 kg)	13.4 ft ³ (0.38 m ³)
	72 in (1.83 m)	480 lb (218 kg)	14.8 ft ³ (0.42 m ³)
Low Profile Extended	66 in (1.68 m)	470 lb (214 kg)	15.9 ft ³ (0.45 m ³)
	72 in (1.83 m)	510 lb (232 kg)	17.7 ft ³ (0.50 m ³)
	78 in (1.98 m)	540 lb (245 kg)	19.1 ft ³ (0.54 m ³)
	84 in (2.13 m)	575 lb (262 kg)	20.5 ft ³ (0.58 m ³)
Light Material	72 in (1.83 m)	475 lb (216 kg)	23.3 ft ³ (0.66 m ³)
	84 in (2.13 m)	540 lb (245 kg)	27.5 ft ³ (0.78 m ³)
Manure & Slurry	72 in (1.83 m)	480 lb (218 kg)	19.1 ft ³ (0.54 m ³)
	84 in (2.13 m)	545 lb (248 kg)	22.6 ft ³ (0.64 m ³)
Heavy-Duty	66 in (1.68 m)	450 lb (205 kg)	13.1 ft ³ (0.37 m ³)
, ,	72 in (1.83 m)	510 lb (230 kg)	14.1 ft ³ (0.40 m ³)
	78 in (1.98 m)	530 lb (240 kg)	15.5 ft ³ (0.44 m ³)
	84 in (2.13 m)	550 lb (250 kg)	17.0 ft ³ (0.48 m ³)

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STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

FPT F5H FL463 A*F001 207 CID (3.4 L) Turbo

Tier 4 Final Certified

High Pressure Common Rail (HPCR) fuel injection

Horsepower:

Gross: 74 hp (55 kW) Net: 68 hp (51 kW)

Peak torque: 232 lb·ft (314 N·m)

120 amp alternator Dual element air cleaner Organic Acid Technology (OAT) Anti-freeze solution to -34° F Fuel tank - 19.5 gal (U.S.) Over and under radiator and oil cooler

3-stack after cooler/radiator/oil cooler configuration

Glow plugs

Integral engine oil cooler Fuel filter with water trap 1,000 CCA 12V battery Master electrical disconnect

DRIVETRAIN

2-speed hydrostatic four wheel drive ASA #100HS drive chain SAHR disc parking brake

HYDRAULICS

Auxiliary hydraulics: @ 3,050 psi (210 bar) - 24.2 gpm (91.5 L/min)

6 micron oil filtration system 3-spool loader control valve

Auxiliary hydraulic disconnects, ISO flat-face - connect-under-pressure with case drain

Hydraulic circuit pedal lock Auxiliary function lockout override Loader lift lockout override Heavy-duty hydraulic oil cooler Loader arm float position Loader function lockout system

LOADER

Auxiliary front electric control Manual attachment coupler Radial lift geometry Loader lift arm support strut

12 X 16.5 Heavy duty

OTHER STANDARD FEATURES

Halogen lights - 2 front, 2 side, 2 rear flood Heavy duty front lights Pre-wired for rotating beacon

Lockable service access hood Single-point daily servicing

Rear tail lights

Remote oil drain

Remote oil and fuel filters

Block heater

Debris ingression sealing

Mounting points for add-on counterweights Heavy duty rear door

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

Enclosed cab:

Fully sealed and pressurized - FSP Glass door with wiper and washer Sliding side windows - removable Heater and air conditioner AM/FM radio with 2 speakers Keyless start ignition

Electro-hydraulic controls:

For drive/steering, loader functions Switchable between H and ISO patterns Adjustable sensitivity of controls

Mechanical hand controls

Hand and foot controls:

Hand controls the loader drive function and foot controls the bucket and boom

Deluxe cloth, air suspension seat, with heater and lumbar support

Demolition cab door with polycarbonate FOPS level 2

HYDRAULICS

High-flow auxiliary hydraulics - combined: @ 3,050 psi (210 bar) - 33.2 gpm (125.7 L/min)

Second auxiliary hydraulics Hydraulic one-way self-leveling Ride control

LOADER

Hydraulic attachment coupler

DRIVETRAIN

1-speed hydrostatic four wheel drive

OTHER

Language decals Buckets - see page 3 Bolt-on bucket cutting edges Special paint Offsite service arrangement **Telematics**

FACTORY SUPPLIED ATTACHMENTS

Add-on counterweights Road lights Rotating beacon Four-corner LED strobe Bolt-on heavy-duty bucket teeth

SERVICE PARTS

3 inch (76.2 mm) retractable seat belt

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