



ENGINE

Model	FPT F5B FL413 D*C001
Emissions Certification	Tier 4 Final
Type	Diesel 4-stroke, Turbo, D.I.
Cylinders	4
Bore/Stroke	3.9 x 4.3 in (99 x 110 mm)
Displacement	207 in ³ (3.4 L)
Fuel injection	Direct, high pressure common rail – HPCR
Fuel	#2 Diesel
Fuel filter:	
Pre-filter	Beta (30) = 200/spin-on
Main filter	Beta (4) = 20/spin-on
Air intake	Turbocharged w/ waste gate and external cooled EGR
Exhaust aftertreatment	Selective Catalytic Reduction (SCR)
Cooling	Liquid
Engine speeds	RPM
High idle – no load	2500 +/- 25
Rated – full load	2500
Low idle	1150 +/- 25
Horsepower @ 2500 RPM – SAE J1349:	
Gross	90 hp (67 kW)
Net	84 hp (63 kW)
Peak torque @ 1400 RPM	282 lb-ft (383 N·m)
Radiator:	
Core type	Aluminum bar and plate
Core size area	319 in ² (0.206 m ²)
Rows of tubes x columns	21 rows
Cap pressure	16 +/- 2 psi (1.10 +/- 0.14 bar)
Fan:	
Diameter	22 in (560 mm)
Ratio	0.96:1 standard, 1.1:1 high-flow
Water pump:	
Style	Centrifugal
Flow	47.8 gpm (181 L/min)
Engine lubrication pump:	
Rotor pump w/ deep sump pan, plate cooler and pressurized under-piston nozzles	
Pump operating angle ratings:	
Side to side	45°
Bucket up	35°
Bucket Down	45°

LIFT GEOMETRY

Vertical Lift

DRIVETRAIN

Drive pump controls	Servo-assist mechanical
Pump to engine ratio	1:1
Displacement	2.81 in ³ (46 cm ³)
Flow @ rated engine RPM:	
@ 97% efficiency	29.4 gpm (111 L/min)
Charge pressure	360 psi (24.5 bar)
System relief pressure	5,220 psi (360 bar)
Drive pump controls	Electro-hydraulic
Pump to engine ratio	1:1
Displacement	2.75 in ³ (45 cm ³)
Flow @ rated engine RPM:	
@ 97% efficiency	28.8 gpm (109 L/min)
Charge pressure	362 psi (24.5 bar)
System relief pressure	5,220 psi (360 bar)
Drive motors:	
Max. displacement	3.10 in ³ (50.9 cm ³)
Displacement – optional:	
High speed	2.02 in ³ (33.1 cm ³)
Motor RPM @ high idle and 97% efficiency:	
2-speed	156
Motor torque @ max. displacement and relief pressure, calculated @ 5,220 psi (360 bar):	4,654 lb-ft (6 310 N·m)
Travel speed:	
Low range	5.5 mph (8.9 kph)
High range	8.0 mph (12.9 kph)
Final drive:	
Planetary gearbox w/ 2-speed motor	
Tractive effort	7,414 lb (3 370 kg)
Parking brake:	
Type	Spring-applied, hydraulic release multiple disc.
Engagement	Depress on/off brake button on handle or instrument panel, raise seat bar, get off seat or stop engine.

ELECTRICAL

Alternator	160 amp
Starter	4.29 hp (3.2 kW)
Battery	12-volt low-maintenance 1,000 cold-cranking amps @ 0° F (-18° C°)

OPERATOR ENVIRONMENT

ROPS/FOPS Level 1 canopy w/ side screens; Keyed start ignition; Tilt ROPS/FOPS; Rear window w/ emergency escape; Suspension Seat, vinyl w/ 2 in (51 mm) retractable 3 point lap seat belt; Hand and foot throttles; Alarm package – back-up and horn; Rearview mirror; Headliner; Dome Light; Top window; Cup holder; 12V Power plug socket; Foot rest; Seat pocket; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional

auxiliary hydraulic control – on joystick; Advanced Instrument Cluster w/ digital hour meter, tachometer, Fuel level LCD bar graph w/ alarm, diagnostic features and security lockout.

Warning lights with alarms:

Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature; Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.

Warning alarms:

Battery voltage – plus display; Oil service.

Indicator light:

Engine preheat; Parking brake;
Seat bar reminder.

OPERATING WEIGHT

Unit equipped w/ open cab; 165 lb operator; 78 in Heavy Duty bucket; full of fuel:	10,610 lb (4 823 kg)
Shipping weight	10,267 lb (4 667 kg)
Add-on weights:	
Side cab glass	47 lb (21.3 kg)
Polycarbonate cab door	75 lb (34.0 kg)
Glass cab door w/ wiper	75 lb (34.0 kg)
Suspension seat	22 lb (10.0 kg)
Additional counterweight	600 lb (273 kg)

HYDRAULICS

Implement pump type	Gear
Displacement:	
Standard aux.	2.23 in ³ (36.6 cm ³)
High-flow aux.	1.42 in ³ (23.3 cm ³)
Standard flow @ rated engine RPM:	
@ 100% efficiency	24.2 gpm (91.5 L/min)
Optional high-flow @ rated engine RPM:	
@ 100% efficiency	39.5 gpm (149 L/min)
Enhanced high-flow @ rated engine RPM:	
@ 100% efficiency	35.0 gpm (132.5 L/min)
Loader control valve:	
Type	3 spool/open center/series - series
Relief pressure	3,450 psi (238 bar)
Port relief pressures:	
Loader raise	3,625 psi (250 bar)
Bucket curl	3,916 psi (270 bar)
Bucket dump	3,625 psi (250 bar)
Hydraulic lines:	
Tubing	ORFS + 37° JIC Flare
Loop hoses	SAE 100 R19
Hydraulic oil cooler:	
Number of fins	10 per inch (3.94 per cm)
Number of tube rows x columns	9 bar/plate
Area	138.7 in ² (890 cm ²)
Hydraulic filter	Beta (4) = 75/spin-on

HYDRAULICS CONT.

Lift cylinders:	
Bore diameter	2.75 in (69.85 mm)
Rod diameter	1.75 in (44.5 mm)
Stroke	35.7 in (908 mm)
Closed length	53.9 in (1 369 mm)
Bucket cylinders:	
Bore diameter	3.0 in (76.2 mm)
Rod diameter	1.5 in (38.1 mm)
Stroke	15.9 in (405 mm)
Closed length	24.3 in (617.0 mm)

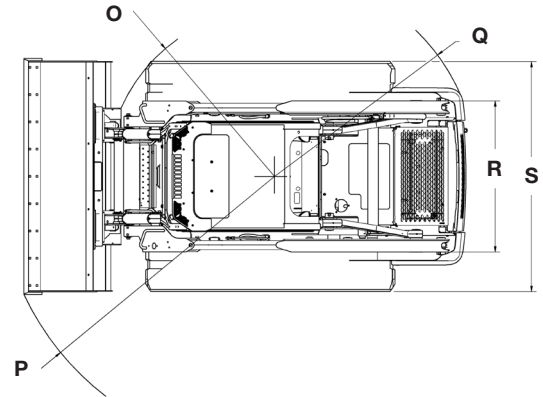
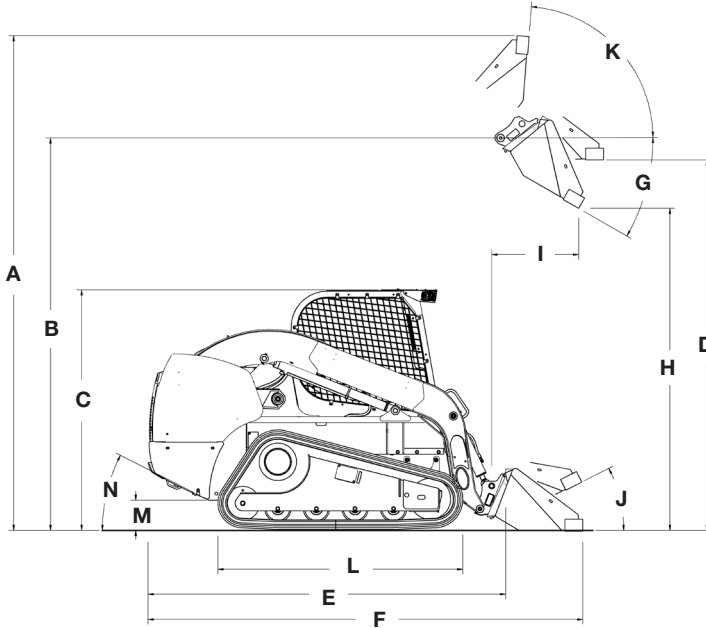
SERVICE CAPACITIES

Fuel Tank	25.5 gal (96.5 L)
Engine oil w/ filter	8.9 qt (8.5 L)
Hydraulic system:	
Reservoir	6.0 gal (22.7 L)
Total	11.9 gal (45.4 L)

PERFORMANCE SPECS

Rated operating capacity – ROC*:	
35% of tipping load	3,150 lb (1 432 kg)
50% of tipping load	4,500 lb (2 045 kg)
w/ additional counterweight	4,700 lb (2 135 kg)
Tipping load*	9,000 lb (4 091 kg)
Breakout forces @ 3,150 psi (217 bar)*:	
Bucket Cylinders	9,188 lb (41.8 kN)
Lift cylinders – hydraulic limit	7,773 lb (35.3 kN)
Cycle times:	
Raise	5.1 sec
Lower	3.5 sec
Dump	2.7 sec
Roll back	2.0 sec

NOTE: *Measured using 78 in (1.98 m) foundry/ excavating bucket.



Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS

A. Overall operating height:	
with foundry/excavating bucket	160.9 in (4.09 m)
with heavy duty bucket	165.1 in (4.19 m)
with low profile extended bucket	169.9 in (4.32 m)
Height to:	
B. Bucket hinge pin	131.6 in (3.34 m)
C. Top of ROPS	80.4 in (2.04 m)
D. Bottom of level bucket, fully raised	123.2 in (3.13 m)
Overall length:	
E. without attachment with coupler	120.2 in (3.05 m)
F. with foundry/excavating bucket on ground	144.6 in (3.67 m)
with heavy duty bucket	148.8 in (3.78 m)
with low profile extended bucket	153.7 in (3.90 m)
G. Maximum dump angle	45.3°
H. Dump height:	
with foundry/excavating bucket	101.9 in (2.59 m) @ 45.0°
with heavy duty bucket	98.9 in (2.51 m) @ 45.0°
I. Dump reach at maximum height with low profile extended bucket	35.5 in (0.90 m) @ 45.0°
Maximum attachment rollback:	
J. Bucket on ground	31.0°
K. Bucket at full height	83.1°
L. Track on ground	64.5 in (1.64 m)
M. Ground clearance – bottom of belly pan	9.5 in (0.24 m)
N. Angle of departure	32.0°
Clearance circle:	
O. without bucket	57.7 in (1.47 m)
P. with 78 in (1.98 m) foundry/excavating bucket on ground	88.0 in (2.23 m)
Q. Clearance circle rear	67.9 in (1.73 m)
R. Track gauge	58.3 in (1.48 m)
S. Over the track width	76.0 in (1.93 m)

TRACK SELECTION

Type	Area	Ground Pressure	Width to Outside Track
17.7 in (450 mm)	2,286 in ² (1.48 m ²)	4.6 psi (31.7 kPa)	76 in (1.93 m)

OPTIONAL BUCKETS

Type	Width	Weight	Heaped Capacity
Dirt & Foundry	78 in (1.98 m)	440 lb (200 kg)	17.7 ft ³ (0.50 m ³)
Low Profile Extended	78 in (1.98 m)	540 lb (245 kg)	19.1 ft ³ (0.54 m ³)
	84 in (2.13 m)	575 lb (262 kg)	20.5 ft ³ (0.58 m ³)
Light Material	84 in (2.13 m)	540 lb (245 kg)	27.5 ft ³ (0.78 m ³)
Manure & Slurry	84 in (2.13 m)	545 lb (248 kg)	22.6 ft ³ (0.64 m ³)
Heavy-Duty	78 in (1.98 m)	530 lb (240 kg)	15.5 ft ³ (0.44 m ³)
Heavy-Duty with spillguard	78 in (1.98 m)	605 lb (275 kg)	19.8 ft ³ (0.56 m ³)
Heavy-Duty Extended with SmartFit teeth	78 in (1.98 m)	697 lb (316 kg)	17.4 ft ³ (0.49 m ³)
	84 in (2.13 m)	728 lb (330 kg)	20.5 ft ³ (0.58 m ³)

STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

FPT F5B FL413 D*C001
 207 CID (3.4 L) Turbo
 Tier 4 Final Certified
 Selective Catalytic Reduction (SCR)
 High Pressure Common Rail (HPCR)
 fuel injection
 Horsepower:
 Gross: 90 hp (67 kW)
 Net: 84 hp (63 kW)
 Peak torque: 282 lb-ft (383 N-m)
 160 amp alternator
 Dual element air cleaner
 Organic Acid Technology (OAT)
 Anti-freeze solution to -34° F
 Fuel tank - 25.5 gal (U.S.)
 Over and under radiator and oil cooler
 3-stack after cooler/radiator/oil
 cooler configuration
 Glow plugs
 Integral engine oil cooler
 Fuel filter with water trap
 1,000 CCA 12V battery
 Master electrical disconnect
 Jump start terminal

DRIVETRAIN

2-speed hydrostatic four wheel drive
 SAHR disc parking brake

HYDRAULICS

Auxiliary hydraulics:
 @ 3,450 psi (238 bar) – 24.2 gpm
 (91.5 L/min)
 6 micron oil filtration system
 3-spool loader control valve
 Auxiliary hydraulic disconnects, ISO
 flat-face – connect-under-pressure
 with case drain
 Hydraulic circuit pedal lock
 Auxiliary function lockout override
 Loader lift lockout override
 Heavy-duty hydraulic oil cooler
 Loader arm float position
 Loader function lockout system

LOADER

Manual attachment coupler
 Vertical lift geometry
 Loader lift arm support strut
 SAE operating load: 3,150 lbs
 Tipping load: 9,000 lbs

TRACKS

Rubber Tracks

OTHER STANDARD FEATURES

Halogen lights - 2 front, 2 side, 2 rear flood
 Heavy duty front lights
 Pre-wired for rotating beacon
 Lockable service access hood
 Single-point daily servicing
 Rear tail lights
 Heavy duty rear door
 Remote oil and fuel filters
 Block heater
 Debris ingress sealing
 Mounting points for add-on counterweights

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

Enclosed cab:

- Fully sealed and pressurized – FSP
- Glass door with wiper and washer
- Sliding side windows – removable
- Ventilation system with integrated heater
- Heater and air conditioner
- AM/FM radio with 2 speakers
- Keyless start ignition

Electro-hydraulic controls:

- For drive/steering, loader functions
- Switchable between H and ISO patterns
- Adjustable sensitivity of controls

Mechanical hand controls

Hand and foot controls:

- Hand controls the loader drive function and foot controls the bucket and boom

Deluxe cloth, air suspension seat, with heater and lumbar support

Demolition cab door with polycarbonate

FOPS Level 2

HYDRAULICS

High-flow auxiliary hydraulics – combined:

- @ 3,450 psi (238 bar) – 39.5 gpm (149 L/min)

Enhanced High-Flow auxiliary hydraulics – EHF:

- @ 4,000 psi (276 bar) – 35.0 gpm (132.5 L/min)

Second auxiliary hydraulics

Hydraulic one-way self-leveling

Ride control

LOADER

Auxiliary front electric control

Hydraulic attachment coupler

TRACKS

Heavy Duty Tracks

OTHER

Language decals

Buckets – see page 3

Bolt-on bucket cutting edges

Bolt-on heavy-duty bucket spill guard

Special paint

Offsite service arrangement

Telematics

FACTORY SUPPLIED ATTACHMENTS

Interior mirror

Add-on counterweights

Road lights

Rotating beacon

Four-corner LED strobe

Bolt-on heavy-duty bucket teeth

48 in (1.22 m) pallet forks

SERVICE PARTS

3 inch (76.2 mm) retractable seat belt

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Always read the Operator's Manual before operating any equipment. Inspect equipment before using it, and be sure it is operating properly. Follow the product safety signs and use any safety features provided.

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