PRELIMINARY

1650M

CRAWLER DOZER
XLT/WT/LGP

TIER 4 FINAL CERTIFIED





| ENGINE | |
|-------------------------|-----------------------------|
| Model | FPT F4HFE6132 |
| Emissions Certification | Tier 4 Final Certified |
| Cylinders | 6 |
| Displacement | 409 in ³ (6.7 L) |
| Fuel injection | Common rail |
| Fuel | #2 Diesel |
| Fuel filter | Spin-on w/ |
| | in-line strainer |
| Air intake | Cross-flow |
| Cooling | Liquid |
| Engine speeds | RPM |
| High idle - no load | 2200 +/- 50 |
| Rated - full load | 2200 |
| Low idle | 800 +/- 25 |
| Horsepower @ 2000 RPM | I – SAE J1349: |
| Net | 150 hp (112 kW) |
| Gross | 164 hp (122 kW) |
| Engine lubrication: | |
| Pump D | Deep sump plate cooler |
| w/ pressurize | d under-piston nozzles |

| Radiator: | |
|--------------|---------------------------------|
| Fins per inc | ch 10 |
| Fan: | |
| Type | Variable speed/ |
| | Auto reversing/Hydraulic driven |
| Diameter | 27.6 in (700 mm) |

Pump operating angle ratings:

Side-to-side

Fore and aft

Oil filtration

| DRIVETRAIN | |
|---|--|
| Dual path hydrostation Pump Motor | o: Variable axial piston Variable bent axis piston |
| Max. drawbar pull | 61,200 lb (272.2 kN) |
| Transmission | Single lever control – electronic straight tracking |
| Transmission oil filter replaceable v | 4-micron at beta 75, w/ 100 mesh suction screen |
| Travel speeds: Forward Reverse | 5.8 mph (9.3 kph) 5.8 mph (9.3 kph) |
| • | Heavy-duty, spring-applied, Iraulic pressure release disc |
| Steering brakes | Hydrostatic |
| Final drive | 2 helical gear eduction to planetary output |
| Ratio | 61.4:1 |
| Transmission cooling Type | g: Oil to air |

| ELECTRICAL | , | |
|----------------------|--|--|
| Alternator | 120 amp | |
| Battery 925 c | (2) 12-volt, low-maintenance old-cranking amps @ 0° F (-18° C) | |
| Electrical Syst | em 24 Volts | |
| OPERATOR ENVIRONMENT | | |

515.1 in² (0.33 m²)

Fully enclosed ROPS cab; Single lever control

Fully enclosed ROPS cab; Single lever control for speed, steering and direction; Cloth air suspension seat w/ back adjustment; Retractable 2 in (51 mm) seat belt; Adjustable armrest; Two foot rest; Rearview mirror; Two door windshield wipers; Dome light; 12-volt accessory outlet; Headliner; Floor mat.

Warning lights:

35°

45°

Replaceable, spin-on full-flow cartridge

Core size

Air filter; Alternator; Diagnostic fault indicator; Engine coolant temperature; Engine oil pressure; Hydraulic filter; Low fuel level; Park brake engaged; Service soon indicator; Transmission filter; Transmission charge pressure.

Gauges:

Battery voltage; Fuel level; Digital hour meter/tachometer/diagnostic/service reminder; Transmission oil temperature; Transmission speed indicator; Water temperature; Diesel Exhaust Fluid (DEF) level.

Audible warnings:

Engine coolant temperature; Engine oil pressure; Low fuel level; Transmission charge pressure; Temperature/hydraulic temperature.

OPERATING WEIGHT

Unit equipped w/ cab, full fuel tank, 170 lb (77 kg) operator, front pull hook, rear retrieval hitch, track guides, PAT blade.

| Extra Long Track | 37,756 lb (17 123 kg) |
|-------------------|-----------------------|
| Wide Track | 38,657 lb (17 531 kg) |
| LGP | 39,557 lb (17 940 kg) |
| Add-on weights: | |
| Drawbar | 3,857 lb (1 749 kg) |
| Ripper - 3 shank | 2,988 lb (1 355 kg) |
| Winch | 2,331 lb (1 087 kg) |
| SALT chain: | |
| 22 in (559 mm) | 222.7 lb (101 kg) |
| 24 in (610 mm) | 220.5 lb (100 kg) |
| 28 in (711 mm) | 222.7 lb (101 kg) |
| 32 in (813 mm) | 222.7 lb (101 kg) |
| 34 in (864 mm) | 227.1 lb (103 kg) |
| Center rock guard | 417 lb (189 kg) |
| Sweeps | 139 lb (63 kg) |

HYDRAULICS

| Pump flow @ 2200 RPM @ 2,830 psi | | |
|----------------------------------|----------------------|--|
| (19 512 kPA) | 34.9 gpm (132 L/min) | |
| Lift cylinder w/ PAT | Two (2) | |
| Bore diameter | 4.50 in (114.3 mm) | |
| Rod diameter | 2.50 in (63.5 mm) | |
| Stroke | 16.88 in (428.8 mm) | |
| Angle cylinder w/ PAT | Two (2) | |
| Bore diameter | 4.50 in (114.3 mm) | |
| Rod diameter | 2.50 in (63.5 mm) | |
| Stroke | 19.79 in (502.7 mm) | |
| Tilt cylinder w/ PAT | One (1) | |
| Bore diameter | 5.00 in (127.0 mm) | |
| Rod diameter | 2.50 in (63.5 mm) | |
| Stroke | 5.84 in (148.4 mm) | |
| Lift cylinder – Bulldozer | Two (2) | |
| Bore diameter | 3.8 in (95.3 mm) | |
| Rod diameter | 2.25 in (57.2 mm) | |
| Stroke | 35.67 in (906.0 mm) | |
| Tilt cylinder – Bulldozer | One (1) | |
| Bore diameter | 4.50 in (114.3 mm) | |
| Rod diameter | 2.50 in (63.5 mm) | |
| Stroke | 3.89 in (98.9 mm) | |

| SERVICE CAPACITIES | |
|------------------------|--------------------|
| Fuel tank | 85.0 gal (322.0 L) |
| Engine oil w/ filter | 17.3 qt (16.4 L) |
| Engine oil w/o filter | 16.5 qt (15.6 L) |
| Engine cooling system | 8.0 gal (30.28 L) |
| Hydraulic reservoir | 42.0 gal (160.0 L) |
| Final drive – per side | 16.4 qt (15.6 L) |
| Track rollers - each | 0.264 qt (0.250 L) |
| Front idlers – each | 0.349 qt (0.330 L) |
| Carrier rollers - each | 0.285 qt (0.270 L) |
| DEF tank | 14.0 gal (52.0 L) |

OTHER SPECIFICATIONS

Undercarriage:

Track adjustment Hydraulic Frame Pivot shaft and oscillating

equalizer beam suspension

Length of Track on the ground:

 SALT HD
 121.5 in (3 087 mm)

 ULTRA Life
 121.5 in (3 087 mm)

 Track link pitch
 7.5 in (190 mm)

 Track shoe height
 2.19 in (56 mm)

 Pin diameter
 1.5 in (38 mm)

 Bushing diameter:
 2.56 in (65 mm)

SALT HD track
Ultra Life track
2.56 in (65 mm)
2.57 in (65 mm)
2.58 in (65 mm)
2.59 in (65 mm)
2.59 in (65 mm)
2.59 in (65 mm)
2.50 in (65 mm)

Track on ground:

 Shoe area:
 22 in (559 mm)
 5,349 in² (34 509 cm²)

 24 in (610 mm)
 5,837 in² (37 657 cm²)

 28 in (711 mm)
 6,803 in² (43 893 cm²)

 32 in (813 mm)
 7,779 in² (50 190 cm²)

 34 in (864 mm)
 8,267 in² (53 338 cm²)

Track:

Extra long track:

22 in (559 mm) closed grousers and SALT HD 22 in (559 mm) open grousers and Ultra Life 24 in (610 mm) closed grousers and SALT HD 24 in (610 mm) open grousers and Ultra Life

Wide track:

28 in (711 mm) closed grousers and SALT HD 28 in (711 mm) open grousers and Ultra Life 32 in (813 mm) closed grousers and SALT HD 32 in (813 mm) open grousers and Ultra Life

Low ground pressure:

34 in (864 mm) closed grousers and SALT HD 34 in (864 mm) open grousers and Ultra Life

Blade:

 $\begin{tabular}{lll} Variable blade pitch & 55^\circ - 60^\circ \\ Lift speed - per second & 19.0 in (483 mm) \\ Cutting edge & Reversible, replaceable \\ Width & 7.9 in (200 mm) \\ Thickness & 0.8 in (20 mm) \\ \end{tabular}$

Ripper:

Max. penetration
Width
Cut width
Max. ground clearance
Max. number of shanks
Tooth spacing:

21.5 in (546 mm)
76.9 in (1 953 mm)
74.4 in (1 890 mm)
24.1 in (611 mm)
3

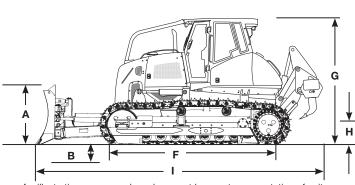
w/ 3 teeth 37.2 in (945 mm)

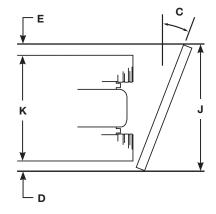
Hydraulic cylinder Double-acting

Diameter 6.14 in (156 mm)

Stroke 23.5 in (597 mm)

Rod 2.75 in (70 mm)





Line drawings are for illustrative purpose only and may not be exact representation of unit.

| DIMENSIONS | | | | |
|--|--|---|---|---|
| | Extra Long Track (XLT) with Semi U | Extra Long Track (XLT) with PAT | Wide Track (WT) with PAT | Low Ground Pressure (LGP) with PAT |
| Blade width | 131 in (3 322 mm) | 130 in (3 302 mm) | 156 in (3 962 mm) | 156 in (3 962 mm) |
| SAE blade capacity | 6.33 yd ³ (4.84 m ³) | 4.28 yd ³ (3.18 m ³) | 5.28 yd ³ (4.04 m ³) | 5.28 yd ³ (4.04 m ³) |
| A. Blade height | 51.9 in (1 319 mm) | 46.3 in (1 176 mm) | 46.3 in (1 176 mm) | 46.3 in (1 176 mm) |
| Blade lift above ground | 44.3 in (1 124 mm) | 42.5 in (1 077 mm) | 42.5 in (1 077 mm) | 42.5 in (1 077 mm) |
| B. Blade depth below ground | 22.5 in (572 mm) | 19.8 in (503 mm) | 19.8 in (503 mm) | 19.8 in (503 mm) |
| C. Blade angle both directions | 0°+/- | 25° | 25° | 25° |
| D. Cast reach | 16.3 in (414 mm) | 17.2 in (457 mm) | 20.0 in (507 mm) | 19.2 in (487 mm) |
| E. Cut reach | 16.3 in (414 mm) | 0.9 in (24 mm) | 3.9 in (99 mm) | 3.0 in (76 mm) |
| Blade tilt, each end - up to 8.3° | 16.1 in (410 mm) | 17.7 in (450 mm) | 21.7 in (550 mm) | 21.7 in (550 mm) |
| Track gauge | 76 in (1.93 m) | 76 in (1.93 m) | 86 in (2.18 m) | 86 in (2.18 m) |
| Maximum shoe width | 24 in (606 mm) | 24 in (610 mm) | 32 in (813 mm) | 34 in (864 mm) |
| F. Length of track on ground | 121.7 in (3.09 m) | 121.7 in (3.09 m) | 121.7 in (3.09 m) | 121.7 in (3.09 m) |
| Area of track on ground | 5,837 in ² (3.77 m ²) | 5,837 in ² (3.77 m ²) | 7,770 in ² (5.01 m ²) | 8,268 in ² (5.01 m ²) |
| Ground pressure | 6.62 psi (0.46 bar) | 6.62 psi (0.46 bar) | 5.27 psi (0.36 bar) | 4.78 psi (0.33 bar) |
| G. Height to top of ROPS cab | 9 ft 7 in (2 945 mm) | 9 ft 7 in (2 945 mm) | 9 ft 7 in (2 945 mm) | 9 ft 7 in (2 945 mm) |
| H. Ground clearance | 13.5 in (342 mm) | 13.5 in (342 mm) | 13.5 in (342 mm) | 13.5 in (342 mm) |
| Length: Blade straight with drawbar Blade straight with ripper | 19 ft 8 in (5 985 mm) 24 ft 1 in (7 345 mm) | 18 ft 8 in (5 678 mm) 23 ft 1 in (7 038 mm) | 18 ft 8 in (5 678 mm) 23 ft 1 in (7 038 mm) | 18 ft 8 in (5 678 mm) 23 ft 1 in (7 038 mm) |
| Width: Blade straight J. Blade angled | 10 ft 11 in (3 322 mm) | 10 ft 10 in (3 302 mm) 9 ft 10 in (3 000 mm) | 13 ft 0 in (3 962 mm) 11 ft 10 in (3 602 mm) | 13 ft 0 in (3 962 mm) 11 ft 10 in (3 602 mm) |
| K. Over track | 8 ft 2 in (2 490 mm) | 8 ft 4 in (2 530 mm) | 9 ft 10 in (2 994 mm) | 8 ft 2 in (2 490 mm) |

NOTE: Ground clearance and overall height dimensions are with the grousers fully penetrated. Add 2.19 in (56 mm) if unit is on solid surface.

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STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

F4HFE6132

Tier 4 Final Certified V-Shape Cooling package with hydraulic-driven reversing fan Integral engine oil cooling

Fuel filter

Engine side panels

Dual element radial seal air cleaner 120 amp alternator (2) 925 CCA 12-volt batteries

DRIVETRAIN

Dual path infinitely variable, single-lever controlled hydrostatic drive, with electronic straight tracking and counter-rotation

Final drive:

Triple reduction; helical gear/planetary decelerator with hydrostatic drive retardation

Automatic spring-applied parking brake

BLADE

55° - 60° variable pitch, with integral adjustment tool Single lever electro-hydraulic control for blade lift, angle and tilt

UNDERCARRIAGE

Hydraulic track adjusters SALT HD track chain Permanently lubricated track and carrier rollers and idlers Track adjuster guard Track guides - front and rear

OTHER

Anti-vandalism package Backup alarm Horn Work lights:

2 front 1 rear

Master disconnect switch Mirror

Pre-cleaner Front pull hook

TELEMATICS

CASE SiteWatch™ Telematics - includes hardware and a 3-yr Advanced data subscription

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

Cab air quality system Seat belt – 3 in (76 mm) Rear wiper for cab Radio

HYDRAULICS

- 4-spool hydraulic valve for field-installed ripper
- 3-spool hydraulic valve without plugs for field-installed ripper
- 3-spool hydraulic valve with plugs

REAR MOUNTED EQUIPMENT

Ripper - 3 position with 3 shanks Rear tow hook Drawbar Drawbar with step

BLADES

PAT - 130 in (3 302 mm) PAT - 156 in (3 974 mm) Foldable PAT - 156 in (3 974 mm) Semi-U - 131 in (3 322 mm)

GUARDS

CAB canopy brush guard Center rock guard

SCREENS

Cab rear screen

OTHER

Environmental drains Case Ultra Life Track Additional work lights Blade guidance ready - Trimble Blade guidance ready - Leica Blade guidance ready - Topcon Rearview mirror Cold start aid - grid heater: with dual 12-volt battery Turbine pre-cleaner

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