

SV340B

SKID STEER LOADER

TIER 4 FINAL CERTIFIED



Model	FPT	F5B FL413D*C001
Emissions Certific	ation	Tier 4 Final
Туре	Diesel, Turb	oo - Direct Injection
Cylinders		4
Bore/Stroke		3.9 x 4.3 in (99 x 110 mm)
Displacement		207 in ³ (3.4 L)
Fuel injection		Direct
Fuel		#2 Diesel
Fuel filter: Pre-filter Main filter		(30) = 200/spin-on eta (4) = 20/spin-on
Air intake		rged w/ waste gate xternal cooled EGR
Exhaust aftertreat	ment	Selective

	Catalytic Reduction - SCR
Cooling	Liquid
Engine speeds	RPM
High idle - no load	2500 +/- 25
Detect full lead	0500

Rated - full load 2500 1150 +/- 25 Low idle Horsepower @ 2500 RPM - SAE J1349:

Gross 90 hp (67 kW) 84 hp (63 kW) Net

Peak torque @ 1400 RPM 282 lb·ft (383 N·m)

Radiator: Core type

Aluminum bar and plate Core size area 2.21 ft2 (0.206 m2) Rows of tubes 21 Cap pressure 16 +/- 2 psi (1.10 +/- 0.14 bar)

Fan:

Diameter 22 in (560 mm) Ratio 1.1:1

Water pump:

Style Centrifugal Flow 47.8 gpm (181 L/min)

Engine lubrication pump Rotor pump w/ deep sump pan, plate cooler and pressurized under-piston nozzles

Pump operating angle ratings: Side to side

Bucket up 35° **Bucket Down** 45°

LIFT GEOMETRY

Vertical Lift

DRIVETRAIN

Drive pump controls Servo-assist mechanical Pump to engine ratio 1:1 Displacement 2.81 in³ (46 cm³) Flow @ rated engine RPM: @ 97% efficiency 29.4 gpm (111 L/min) Charge pressure 360 psi (24.5 bar) System relief pressure 5,220 psi (360 bar) Drive pump controls Electro-hydraulic

Pump to engine ratio 2.75 in³ (45 cm³) Displacement Flow @ rated engine RPM:

@ 97% efficiency 28.8 gpm (109 L/min) Charge pressure 362 psi (25 bar) System relief pressure 5,220 psi (360 bar)

Drive motors:

Max. displacement 28.7 in³ (470 cm³)

Displacement:

17.2 in³ (282 cm³) High speed Motor RPM @ high idle and 97% efficiency:

2-speed Motor torque @ max. displacement and relief pressure, calculated @ 5,220 psi (360 bar):

1,987 lb·ft (2 694 N·m)

Travel speed: 7.7 mph (12.4 kph) Low range High range 11.5 mph (18.5 kph) Final drive Single-reduction chain drive

Drive chain:

ASA #100 Size Tensile strength 30,000 lb (133.4 kN)

Torque @ max. displacement and

relief pressure 5,957 lb·ft (8 077 N·m) 2.44 in (62 mm) Diameter Length 15.6 in (396 mm)

Parking brake:

Spring-applied, hydraulic Type release multiple disc. Engagement Depress on/off brake button

on handle or instrument panel, raise seat bar, get off seat or stop engine.

ELECTRICAL

45°

Alternator	160 amp	
Starter	4.29 hp (3.2 kW)	
Battery	12-volt low-maintenance	
1,000 cold-cranking amps @ 0° F (-18° C°)		

OPERATOR ENVIRONMENT

ROPS/FOPS Level 1 canopy w/ side screens; Keyed start ignition; Tilt ROPS/FOPS; Rear window w/ emergency escape; Deluxe cloth, air suspension seat, w/ 2 in (51 mm) retractable 3 point lap seat belt, w/ heater and lumbar support; Hand and foot throttle; Alarm package - back-up

and horn; Rearview mirror; Headliner; Dome Light; Top window; Cup holder; 12V Power plug socket; Foot rest; Seat Pocket; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional auxiliary hydraulic control - on joystick; Advanced Instrument Cluster w/ digital hour meter, tachometer, fuel level LCD bar graph w/ alarm, DEF Level, diagnostic features and security lockout.

Warning lights with alarms:

Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature: Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.

Warning alarms:

Battery voltage - plus display; Diesel Exhaust Fluid - DEF; Oil service.

Indicator light:

Engine preheat; Parking brake;

Seat bar reminder.

OPERATING WEIGHT

Unit equipped w/ open cab; 165 lb operator; 78 in Heavy-Duty bucket; full of fuel; 14 x 17.5 tires: 9,100 lb (4 136 kg) 8,557 lb (3 890 kg) Shipping weight Add-on weights: Side cab glass 47 lb (21.3 kg) Polycarbonate cab door 75 lb (34.0 kg) 75 lb (34.0 kg) Glass cab door w/ wiper Suspension seat 22 lb (10.0 kg) Additional counterweight 300 lb (136.0 kg)

HYDRAULICS

Implement pump type Gea		
Displacement: Standard aux. High-flow aux.	2.23 in ³ (36.6 cm ³) 1.42 in ³ (23.3 cm ³)	
Standard flow @ rated en @ 100% efficiency	gine RPM: 24.2 gpm (91.5 L/min)	
Optional high-flow @ rate @ 100% efficiency	d engine RPM: 38.7 gpm (146.5 L/min)	
Enhanced high-flow @ rat @ 100% efficiency	ed engine RPM: 35.0 gpm (132.5 L/min)	
Loader control valve: Type 3 spool/oper Relief pressure	n center/series - series 3,450 psi (238 bar)	
Port relief pressures: Loader raise Bucket curl Bucket dump	3,625 psi (250 bar) 3,916 psi (270 bar) 3,625 psi (250 bar)	
Hydraulic lines: Tubing Loop hoses	ORFS + 37° JIC Flare SAE 100 R19	

HYDRAULICS CONT.

Hydraulic oil cooler:

Closed length

Α

В

С

Number of fins 10 per inch (3.94 per cm) Number of tube rows x columns 9 bar/plate Area 138.7 in² (890 cm²)

Hydraulic filter	Beta $(4) = 75/\text{spin-on}$
Lift cylinders:	
Bore diameter	2.75 in (69.85 mm)
Rod diameter	2.0 in (50.8 mm)
Stroke	34.9 in (886.5 mm)

 Bucket cylinders:

 Bore diameter
 3.0 in (76.2 mm)

 Rod diameter
 1.5 in (38.1 mm)

 Stroke
 15.7 in (398 mm)

 Closed length
 24.0 in (610 mm)

SERVICE CAPACITIES

Fuel tank	25.5 gal (96.5 L)		
Engine oil w/ filter	8.9 qt (8.5 L)		
Hydraulic system:			
Reservoir	6.0 gal (22.7 L)		
Total	12.0 gal (45.4 L)		

G

| D



21000: 2711000: 1010 (221) 10111 210 gai (1011 2

PERFORMANCE SPECS
Rated operating capacity – ROC*:

50% of tipping load 3,400 lb (1 545 kg) w/ additional counterweight 3,650 lb (1 656 kg)

Tipping load* 6,800 lb (3 090 kg)

Breakout forces @ 3,150 psi (217 bar)*:

Bucket cylinders 9,531 lb (42.4 kN) Lift cylinders – tip limit 6,816 lb (30.3 kN)

Cycle times:

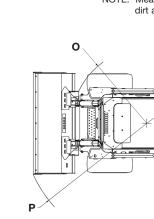
 Raise
 4.6 sec

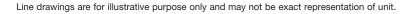
 Lower
 3.5 sec

 Dump
 2.6 sec

 Roll back
 2.0 sec

NOTE: *Measured using 72 in (1.83 m) dirt and foundry bucket.





R

M

E —

47.4 in (1 205 mm)

DIMENSIONS	
A. Overall operating height: with foundry/excavating bucket with low profile bucket with low profile extended bucket	161.9 in (4.11 m) 166.2 in (4.22 m) 171.0 in (4.34 m)
Height to:	
B. Bucket hinge pin	131.6 in (3.34 m)
C. Top of ROPS	80.4 in (2.04 m)
D. Bottom of level bucket, fully raised	124.8 in (3.17 m)
Overall length:	
E. without attachment with coupler	119.1 in (3.02 m)
F. with foundry/excavating bucket on ground	144.3 in (3.67 m)
with low profile bucket	148.5 in (3.77 m)
with low profile extended bucket	153.4 in (3.89 m)
G. Maximum dump angle	46.7°
H. Dump height:	
with foundry/excavating bucket	105.2 in (2.67 m) @ 45°
with low profile bucket	102.2 in (2.59 m) @ 45°
I. Dump reach at maximum height with low profile bucket	27.2 in (0.69 m) @ 45°
Maximum attachment rollback:	
J. Bucket on ground	35.0°
K. Bucket at full height	86.2°
L. Wheelbase	52.0 in (1.32 m)
M. Ground clearance - bottom of belly pan	9.6 in (0.24 m)
N. Angle of departure	26.5°
Clearance circle:	
O. without bucket	56.4 in (1.43 m)
P. with 72 in (1.83 m) foundry/excavating bucket in carry position	85.2 in (2.17 m)
with 72 in (1.83 m) low profile bucket on ground	89.0 in (2.26 m)
with 72 in (1.83 m) extended low profile on ground	93.4 in (2.37 m)
Q. Clearance circle rear	71.2 in (1.80 m)
R. Rear axle to bumper	42.4 in (1.08 m)
S. Tread over gauge with spec tires	60.2 in (1.53 m)
T. Over the tire width spec tires	73.8 in (1.88 m)

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OPTIONAL BUCKETS			
Туре	Width	Weight	Heaped Capacity
Dirt & Foundry	72 in (1.83 m)	420 lb (190 kg)	16.2 ft ³ (0.46 m ³)
	78 in (1.98 m)	440 lb (200 kg)	17.7 ft ³ (0.50 m ³)
Low Profile	72 in (1.83 m)	480 lb (218 kg)	14.8 ft ³ (0.42 m ³)
Low Profile Extended	72 in (1.83 m)	510 lb (232 kg)	17.7 ft ³ (0.50 m ³)
	78 in (1.98 m)	540 lb (245 kg)	19.1 ft ³ (0.54 m ³)
	84 in (2.13 m)	575 lb (262 kg)	20.5 ft ³ (0.58 m ³)
Light Material	72 in (1.83 m)	475 lb (216 kg)	23.3 ft ³ (0.66 m ³)
	84 in (2.13 m)	540 lb (245 kg)	27.5 ft ³ (0.78 m ³)
Manure & Slurry	72 in (1.83 m)	480 lb (218 kg)	19.1 ft ³ (0.54 m ³)
Heavy-Duty	72 in (1.83 m)	510 lb (230 kg)	14.1 ft ³ (0.40 m ³)
	78 in (1.98 m)	530 lb (240 kg)	15.5 ft ³ (0.44 m ³)
	84 in (2.13 m)	550 lb (250 kg)	17.0 ft ³ (0.48 m ³)
Heavy-Duty Extended with SmartFit Teeth	72 in (1.83 m)	667 lb (303 kg)	17.4 ft ³ (0.49 m ³)
	78 in (1.98 m)	697 lb (316 kg)	18.9 ft ³ (0.54 m ³)
	84 in (2.13 m)	728 lb (330 kg)	20.5 ft ³ (0.58 m ³)

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STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

FPT F5B FL413D*C001 207 CID (3.4 L) Turbo

Tier 4 Final Certified

Diesel Oxidation Catalyst (DOC) with Selective Catalytic Reduction (SCR) muffler

Charged Air Cooler (CAC)

High Pressure Common Rail (HPCR) fuel injection

Horsepower:

Gross: 90 hp (67 kW) Net: 84 hp (63 kW)

Peak torque: 282 lb·ft (383 N·m)

160 amp alternator

Dual element air cleaner

Organic Acid Technology (OAT)

Anti-freeze solution to -34° F

Fuel tank - 25.5 gal (U.S.)

Over and under radiator and oil cooler

3-stack after cooler/radiator/oil cooler configuration

Glow pluas

Integral engine oil cooler

Fuel filter with water trap 1,000 CCA 12V battery Master electrical disconnect Jump start terminal

DRIVETRAIN

2-speed hydrostatic four wheel drive ASA #100HS drive chain SAHR disc parking brake

HYDRAULICS

Auxiliary hydraulics: @ 3,450 psi (238 bar) - 24.2 gpm (91.5 L/min)

6 micron oil filtration system

3-spool loader control valve

Auxiliary hydraulic disconnects, ISO flat-face - connect-under-pressure with case drain

Hydraulic circuit pedal lock

Auxiliary function lockout override

Loader lift lockout override

Heavy-duty hydraulic oil cooler

Loader arm float position

Connect under pressure auxiliary hydraulic disconnects

LOADER

Auxiliary front electric control Heavy duty hydraulic attachment coupler Vertical lift geometry Loader lift arm support strut In-cab loader lock

TIRES

12 X 16.5 Heavy duty

OTHER STANDARD FEATURES

Halogen lights - 2 front, 2 side, 2 rear flood Pre-wired for rotating beacon

Lockable service access hood

Single-point daily service

Rear tail lights

Remote oil drain

Remote oil and fuel filters

Block heater

Debris ingression sealing

Mounting points for add-on counterweights Deluxe cloth, air suspension seat

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

Enclosed cab:

Fully sealed and pressurized - FSP Glass door with wiper and washer Sliding side windows - removable Heater and air conditioner AM/FM Bluetooth radio with 2 speakers Keyless start ignition

8 in Color LCD Display

Economy Mode (auto idle shutdown)

Auto Engine Protection Shutdown

Electro-hydraulic controls:

For drive/steering, loader functions Switchable between H and ISO patterns Adjustable sensitivity of controls

Mechanical hand controls

Hand and foot controls:

Hand controls the loader drive function and foot controls the bucket and boom

Suspension seat, vinyl

Demolition cab door with polycarbonate FOPS level 2

Ignition Timeout

Machine Settings User Access Levels **Operator Security Codes**

HYDRAULICS

High-flow auxiliary hydraulics - combined: @ 3,450 psi (238 bar) - 38.7 gpm (146.5 L/min)

Enhanced High-Flow auxiliary hydraulics - EHF: @ 4,000 psi (276 bar) - 35.0 gpm (132.5 L/min)

Second auxiliary hydraulics Hydraulic one-way self-leveling Ride control

LOADER

Hydraulic attachment coupler

DRIVETRAIN

Creep Speed Mode

OTHER

Language decals Buckets - see page 3 Bolt-on bucket cutting edges Special paint Offsite service arrangement **Telematics**

FACTORY SUPPLIED ATTACHMENTS

Add-on counterweights Road lights Rotating beacon Four-corner LED strobe

SERVICE PARTS

3 inch (76.2 mm) retractable seat belt Bolt-on heavy-duty bucket teeth

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